## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - AFT-RCS FMEA NO 05-6KA-2255E -2 REV:11/03/87

ASSEMBLY :AFT MCA 1,2,3 P/N RI :JANTXV1N4246

CRIT. HDW:

P/N VENDOR: QUANTITY :8 VEHICLE 102 103 104 EFFECTIVITY: X X X

:EIGHT

PHASE(S): PL X LO X OO X DO X LS X

:

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS

SSM

PREPARED BY:

APPROVED BY

APPROVED BY (NASA);

CRIT. FUNC:

DES REL D SOVEREIGN J BEEKMAN

REL Ment CI Har 11-14 47

RELAX LINE AND PARTY OF THE CONTROL OF THE CONTROL

QΕ

EDDEL SELL ( boundable otale.

#### ITEM:

BLOCKING DIODE - LEFT AND RIGHT AFT RCS FUEL AND OXIDIZER MANIFOLDS -- 1,2,3,4 ISOLATION VALVE CONTROL CIRCUIT (MANUAL OPEN/CLOSE INHIBIT).

### FUNCTION:

PROVIDES BLOCKING BETWEEN DUAL STIMULI (FROM MANUAL SWITCH "OPEN" CIRCUIT AND "CLOSE" LIMIT SWITCHES) TO HYBRID RELAY INHIBIT LOGIC INPUTS FOR THE CONTROL OF 3 PHASE AC VOLTAGE TO THE FUEL AND OXIDIZER MANIFOLDS 1,2,3,4 ISOLATION VALVE CONTROL CIRCUITS.

OV-102 - 54V76Al14A2CR13,17. 55V76Al15A2CR40,66.

56V76A116A1CR107,109,111. 56V76A116A5CR27.

OV-103 & SUBS - 54V76A114A1CR2,3. 55V76A115A1CR2,A2CR10.

56V76A116A1CR1,3,107,120.

### FAILURE MODE:

SHORT, INTERNAL SHORT, LOW BACK RESISTANCE

#### CAUSE(S):

CONTAMINATION, THERMAL STRESS

## EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE
- (A) LOSS OR DEGRADATION OF STIMULI ISOLATION CAPABILITY.
- (B) LOSS OF ISOLATION BETWEEN THE VALVE "CLOSE" LIMIT SWITCH CIRCUIT AND MANUAL SWITCH "OPEN" COMMAND CIRCUIT NO EFFECT, SINCE "OPEN" RELAYS ARE INHIBITED WHEN THE MANUAL SWITCH IS IN THE "CLOSE" POSITION. ALSO SWITCH IS NORMALLY IN THE "OPEN" POSITION THROUGHOUT FLIGHT TRANSFER TO "CLOSE" WOULD OCCUR WHEN ISOLATION IS REQUIRED.
- (C,D) NO EFFECT.

- ~ / --A 1.7 .--

## SHUTTLE CRITICAL ITEMS LIST - ORBITER

JBSYSTEM : EPD&C - AFT-RCS

FMEA NO 05→6KA→2255E -2

REV:11/03/87

(E) FUNCTIONAL CRITICALITY EFFECT - VALVE WILL CHATTER OFF THE CLOSE STOP. POSSIBLE LOSS OF CREW/VEHICLE DUE TO CONTINUOUS MOTOR OPERATION IN CONJUNCTION WITH A BELLOWS LEAK LEADING TO VALVE RUPTURE AND PROPELLANT RELEASE. REQUIRES THREE OTHER FAILURES (SYSTEM LEAK - REASON TO CLOSE VALVE, MANUAL CLOSE/OPEN INHIBIT DIODE OPENS, BELLOWS LEAK) BEFORE THE EFFECT IS MANIFESTED. A BELLOWS LEAK IS UNDETECTABLE EXCEPT BY PERFORMING A SNIFF CHECK OF THE VALVE'S ACTUATOR ON THE GROUND.

# ISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE REFER TO APPENDIX F, ITEM NO. 3 DIODE.
- (B) GROUND TURNAROUND TEST
  COMPONENT CHECKED OUT EVERY FLIGHT DURING GROUND TURNAROUND. THE TESTING
  CONSISTS OF CYCLING VALVE MANUAL SWITCHES AND/OR SENDING GENERAL PURPOSE
  COMPUTER (GPC) COMMANDS TO CYCLE VALVES OR HEATERS WHILE MONITORING
  VEHICLE INSTRUMENTATION TO DETERMINE IF COMPONENTS HAVE FAILED.
- (E) OPERATIONAL USE NO ACTION FOR FIRST FAILURE - NOT DETECTABLE. IF CONTINUOUS POWER SITUATION EXISTS, REMOVE POWER FROM RELAY BY PLACING MANUAL SWITCH IN GPC FOSITION.